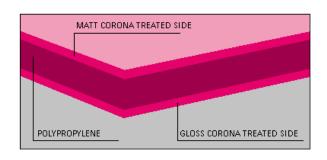


DEEP MATT WET 13 µ

Bi-oriented polypropylene matt film for lamination of printed paper, carton and board. Throughout the laminating process the film provides a matt optical finish and a silk touch to the printout. Both sides of the film are corona treated and are suitable to be printed after the lamination.

Product code: BPM013 Update: December 2020



TECHNICAL FEATURES

| PHYSICAL PROPERTIES | | TEST METHOD | UNIT | VALUE |
|-------------------------|------------|-------------|------------------|-------|
| Thickness | | - | micron (μm) | 13 |
| Specific Weight | | - | - | 0,9 |
| Grammage | | - | g/m ² | 11,7 |
| Yield | | | m²/kg | 85,47 |
| Coefficient of friction | Dynamic | ASTM D1894 | - | 0,22 |
| Wettability | Matt side | ASTM D2578 | Dyne/cm | 38 |
| | Gloss side | | | 42 |

| MECHANICAL PROPERTIES | | TEST METHOD | UNIT | VALUE |
|-----------------------|----|-------------|--------------------|-------|
| Tensile Strength | MD | ASTM D882 | kg/mm ² | 11,8 |
| | TD | | kg/mm ² | 26,3 |
| Tensile Elongation | MD | ASTM D882 | % | 168 |
| | TD | | % | 56 |

| THERMAL PROPERTIES | | TEST METHOD | UNIT | VALUE |
|-----------------------|----|-------------|------|-------|
| Dimensional Stability | MD | ASTM D1204 | % | 4,8 |
| (Heat shrinkage) | TD | | % | 1.8 |

| OPTICAL PROPERTIES | TEST METHOD | UNIT | VALUE |
|--------------------|-------------|------|-------|
| Haze | ASTM D1003 | % | 79 |
| Gloss at 60° | - | - | 16,6 |

| BARRIER PROPERTIES | TEST METHOD | UNIT | VALUE |
|--------------------------------|-------------|--------------------------|-------|
| WV TR (38°C , 90%RH) | ASTM F-372 | g/ m²/24hr | 6,5 |
| O ₂ TR (23°C, 0%RH) | ASTM D-3985 | cc/ m ² /24hr | 2200 |

Storage: store in a dry and clean place far from heat sources and humidity (max 30°C and 55% of relative humidity). Do not expose rolls to direct sunlight. Protect the partially used rolls and keep a high stock rotation. The film should be allowed to reach operating room temperature 24 hours before use.

Note: trial tests are recommended before proceeding with full production run so as to verify the suitability of the product for its specific application. Verify the compatibility of the film with inks and adhesives. Please visit our web site for more details.

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